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APR 02 2018

D205-523-013
Job Sheet 175245



plw
shp 12 test
April 12

Part No: D205-523-013

Job Qty: 1 ea

Part Name: Heli-Rappel™ 500 lbs, Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/29/18

Job Tracking No:

Due Date: 4/6/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A IPP B 02.04.04 Updated Drawing and Added Inspection Level 21 SM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		4/6/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	1 pcs		4/6/18	0.00	0.00	Packaging1-2		
120	QC	1 pcs		4/6/18	0.00	0.00	QC4		
125	DC	1 pcs		4/6/18	0.00	0.00	DC		
130	Packaging	1 pcs		4/6/18	0.00	0.00	Packaging3-1		
140	QC21-FG	1 Ea		4/6/18	0.00	0.00	QC21		

Part Op 125 - Photocopy blue file & type labels as per PPP D205-523-013, CHG 002
Descriptions: 130 - Package as per PPP D205-523-013 Identify and Stock Location : FG018

21
9-89

APR 09 2018
ts 018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN5-14A	Bolt	4 Ea (4 ea)	90-Start up Operation	<i>50516344</i>
D205-523-043	Slide Bar Assembly	1 Ea (1 ea)	90-Start up Operation	<i>50516338</i>
D2224	Rappel Anchor Assembly	1 Ea (1 ea)	90-Start up Operation	<i>F-152761</i>
D2229	Doubler	2 Ea (2 ea)	90-Start up Operation	<i>5050521</i>
MS21042L5	Nut	4 Ea (4 ea)	90-Start up Operation	<i>50-11167</i>
NAS1149D0563J	Washer	8 Ea (8 ea)	90-Start up Operation	<i>503910310</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN5-14A	4	99	0
	D205-523-043	1	0	0
	D2224	1	6	0
	D2229	2	6	0
	MS21042L5	4	648	0
	NAS1149D0563J	8	1,970	0

00225/

Part Specifications

Specifications could not be found.

QA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FA			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unq ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐			
OTHER : _____					

REFERENCE ONLY

4. WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D205-523-013	3.5 lb 1.59 kg	±34.5 in ±0.876 m	±120.75 in-lb ±1.39 m-kg	116.8 in 2.97 m	408.8 in-lb 4.72 m-kg

5. PARTS LIST

-013	-043	Part No.	Description
X		D205-523-013	HELI-RAPPEL™ INSTALLATION
1	X	D205-523-043	SLIDE BAR ASSEMBLY
	1	D3011-1	RAPPEL SLIDE BAR
	2	33116	STUD FITTING
	2	MS21042L6	NUT (OR MS21042-6)
	2	AN960JD616	WASHER
	2	D3012-1	DECAL
	2	D3012-3	DECAL
	2	D3012-5	DECAL
1		D2224	RAPPEL ANCHOR
2		D2229	DOUBLER
4		AN5-14A	BOLT
8		AN960JD516	WASHER
4		MS21042L5	NUT (OR MS21042-5)

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